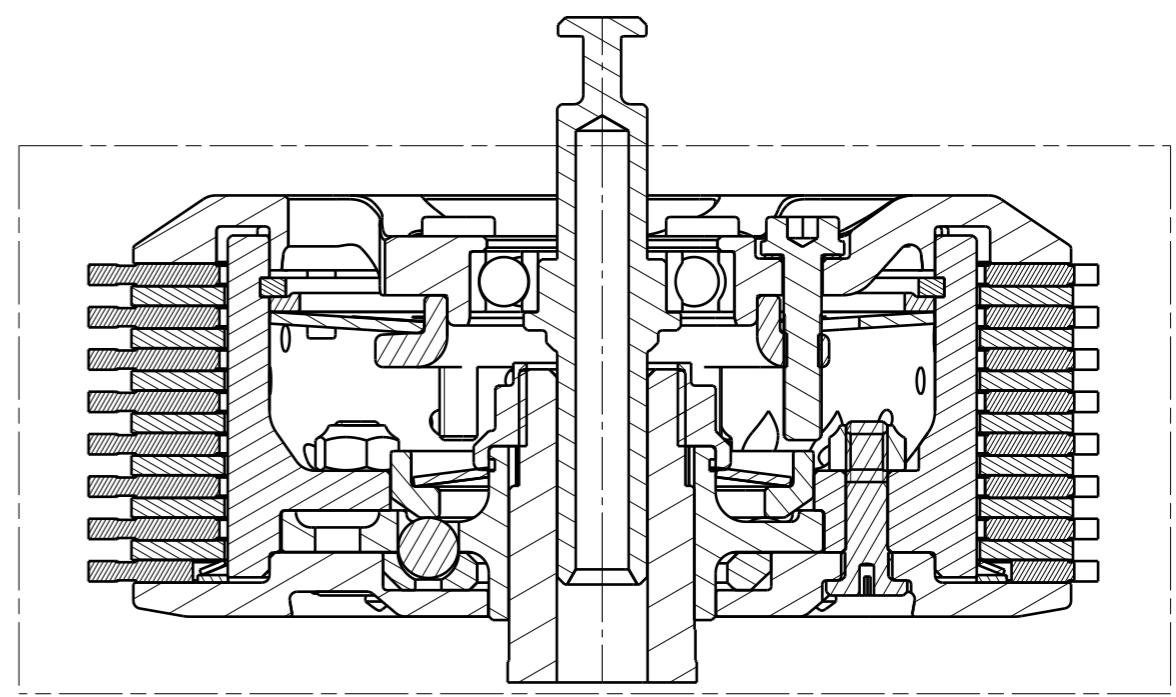


Beachten Sie die genau Reihenfolge der ersten und letzten Reibscheiben wie sie im original Handbuch gezeigt ist!  
 Please note the correct order of the first and last friction disk as shown in the original manual!

!!Bei falscher Reihenfolge wird erhöhter Verschleiss an Druck- und Grundplatte auftreten!!  
 !!Assembled in wrong order will result in higher wear at the pressure and backplate!!



ITEMS LIST (378)			
ITEM	PART NAME	SRT NUMBER	QTY
1	BACK PLATE FOR INSERT	004-12725	1
2	HUB CARRIER	004-12705	1
3	INNER HUB	004-12745	1
4	RELEASE RING	004-12975	1
5	CLAMP HUB 5.0mm	004-00505	1
6	PRESSURE PLATE	004-12948	1
7	DISK SPRING MAIN 47x88x1400N	<b>004-88140</b>	1
7	DISK SPRING MAIN 47x88x1500N	004-88150	1
8	TORQUE LIMITER SPRING 750N	004-50075	1
8	TORQUE LIMITER SPRING 850N	004-50085	1
8	TORQUE LIMITER SPRING 950N	<b>004-50095</b>	1
8	TORQUE LIMITER SPRING 1100N	004-50110	1
8	TORQUE LIMITER SPRING 1300N	004-50130	1
8	TORQUE LIMITER SPRING 1500N	004-50150	1
9	BALL 8.0MM 60HRC	004-17801	5
10	Nut M6	999-12030605	5
11	CIRCLIP ø90mm HOLE SB90	004-17804	1
12	SCREW M5x24.5 HEXAGON SOCKET	004-05245	6
13	RACING NUT M22x1	004-999221031	1
14	LOCKING RING ø88mm	004-00688	1
15	RAMP INSERT 30°	004-00722	1
15	RAMP INSERT 32.5°	<b>004-00723</b>	1
15	RAMP INSERT 35°	004-00724	1
16	DISTANCE WASHERS 0.2mm	004-00002	20
16	DISTANCE WASHERS 0.5mm	<b>004-00005</b>	20
16	DISTANCE WASHERS 1.0mm	004-00010	20
17	RACK ELEMENT	004-35761	2
18	PIN ø4x14	BN858-4x14	2
19	BUSH FOR MEASURING	004-12990	1
20	THRUST WASHER	004-12960	1
21	STUDS M5	004-12980	5

GENERAL TOLERANCE			NOMENCLATURE:	
DISTANCE	BORE Ø	SHAFT Ø	<b>CLUTCH CBR 600 MOT02</b>	
0-10	±0.10	+0.1/-0	PART NUMBER: <b>004-12015-2</b> PART NAME:	
10-30	±0.15	+0.2/-0	<b>Suter Racing</b> SCALE: 1:1 SIZE: A3 SHEET NR: 1/2	
30-120	±0.20	+0.3/-0	MATERIAL: SEE PART LIST WEIGHT: 0.996 kg	
120-300	±0.30	+0.4/-0	This drawing is confidential. Copying or loan of this drawing or any information thereupon is prohibited without the written permission of Suter Racing Technology AG.	
300-600	±0.50	+0.5/-0		
DESIGNED BY: <b>R. Föhn</b>	DATE: <b>2.12.2009</b>			
CHECKED BY: -	DATE: <b>09.07.2010</b>			
APPROVED BY: -	DATE: <b>09.07.2010</b>			